

When either the Garage or Arctic Entry thermostat calls for heat the system pump (P4) is turned on for the radiant loop, the S2 sensor is connected to the Max supply dial on the 371 controller which turns P3 on and off per setting. The house thermostats 1, 2, 3, 4 & the the DHW thermostat appear to be wired completely separate from the operation of the boiler and P1, the 371 controller is not connected to the boiler. On a call for heat from any T-stats on Zones 1, 2, 3, 4 & DHW the zones open & close, nothing else. The Setpoint Demand DIP switch is set to Mixing on the 371 which appears to keep The P1 system pump operating 24/7 and supplies the circulation for zones 1,2,3,4 & DHW. This observation in sequence of operation has found no value in the use of Boiler Sensor S1 because the 371 does not control the boiler. See page 6 (371) for sensor S3. For comprehensive detail and fine tuning of these tekmar controls contact. Brian Bowman @ 907-306-4130.

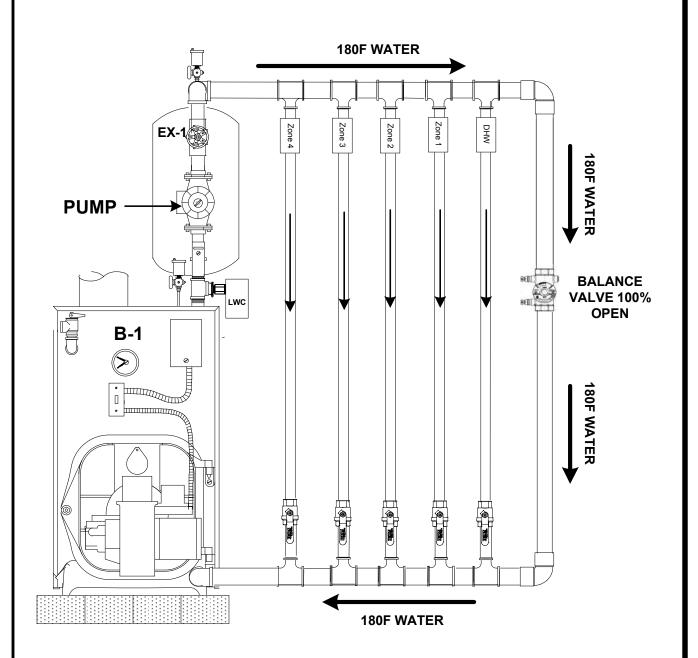
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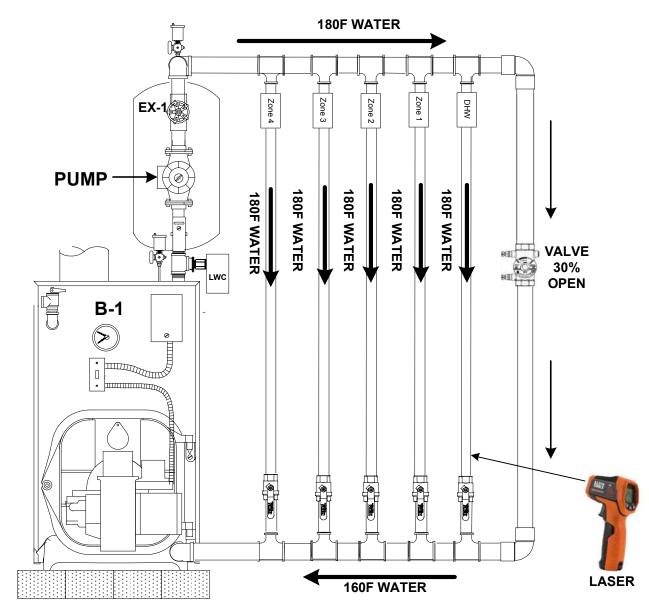
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## BALANCING HYDRONIC BOILER PIPING FOR TEMPERATURE & CORRECT FLOW CONDENSED EXAMPLES SHOWN WITHOUT CONNECTED TO BASEBOARD RADIATION

THIS BOILER HAS THE BALANCE VALVE 100% OPEN. BECAUSE OF THAT THE PUMP WANTS TO PUSH (CIRCULATE) THE WATER TO THE LEAST RESISTANCE WHICH IS THE LARGER PIPE WITH VERY LITTLE FLOW THROUGH THE SMALLER PIPES. WHEN THIS HAPPENS VERY LITTLE HOT WATER TEMPERATURE GOES TO THE BASEBOARD AND HW HEATER.



THIS BOILER HAS THE BALANCE VALVE 30% OPEN. BECAUSE OF THAT THE PUMP NOW WANTS TO PUSH THE WATER MORE THROUGH THE SMALLER PIPES AND LESS THROUGH THE LARGER PIPE WHICH PROVIDES GOOD TEMPERATURE AND FLOW TO BASEBOARD HEATERS



THE BEST WAY TO BALANCE THE FLOW IS TO A THIS INFARED LASER THERMOMETER WITH ALL ZONES OPEN ON THE RETURN SIDE OF THE ZONES TO GET A 20 DEGREE DROP IN TEMPERATURE FROM BOILER SET POINT TEMPERATURE

**BALANCING OF BOILER CIRCUITS** SHEAHAN BRETT LINDA

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Scale: N/A

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